



## Specifications - Rear Panel Mount Connectors Materials and Finishes \*

<b>Contacts:</b>	Pins: BeCu alloy strip per ASTM B194 Sockets: Brass per ASTM B121 / B121M or ASTM B453
<b>Contact Finish:</b>	Gold plate per ASTM B488
<b>Shells:</b>	Aluminum Alloy 6061-T6 per SAE AMS-QQ-A-250/11 or 6061-T6511 per SAE AMS-QQ-A-200/8
<b>Aluminum Shell Finishes:</b>	Electroless Nickel per SAE AMS2404, Class 3, 500 $\mu$ " min Electrodeposited Cadmium per SAE AMS-QQ-P-416, Type II, Class 3 Black Anodized per MIL-A-8625, Type III, Class 2
<b>Molded Insulators:</b>	Glass filled polyphenylene sulfide per MIL-M-24519
<b>Embedment:</b>	Frey Engineering Co. insulating compound CF3003-80 and L-II-49 or equivalent
<b>Jackscrows, Jackposts and Nuts:</b>	Corrosion resistant steel per ASTM A320 or ASTM A484 / A484M and ASTM A582 / A582M Passivated per SAE AMS2700
<b>Clips:</b>	Corrosion resistant steel per ASME 18.24 (For reference only: ASME 18.24 CRS per ASTM A693) Passivated per ASME 18.24 (For reference only: ASME 18.24 passivated per SAE AMS2700)
<b>Gaskets:</b>	Interfacial: Fluorosilicone per SAE AMS-R-25988 Flange: Fluorosilicone per SAE AMS-R-25988 Flange EMI: Conductive Elastomer per MIL-DTL-83528, Type D
<b>Tolerances:</b>	Unless otherwise specified: Fractions = $\pm 1/64$ " Decimals = $\pm 0.010$ " Angles = $\pm 5^\circ$ Wire lengths: insulated/stranded = $+1.0"/-0.0$ " uninsulated/solid = $+0.2"/-0.0$ "

Note: AirBorn can manufacture special configurations for your exact specifications.

\* = Reference the above listed specifications or an equivalent industry standard when applicable